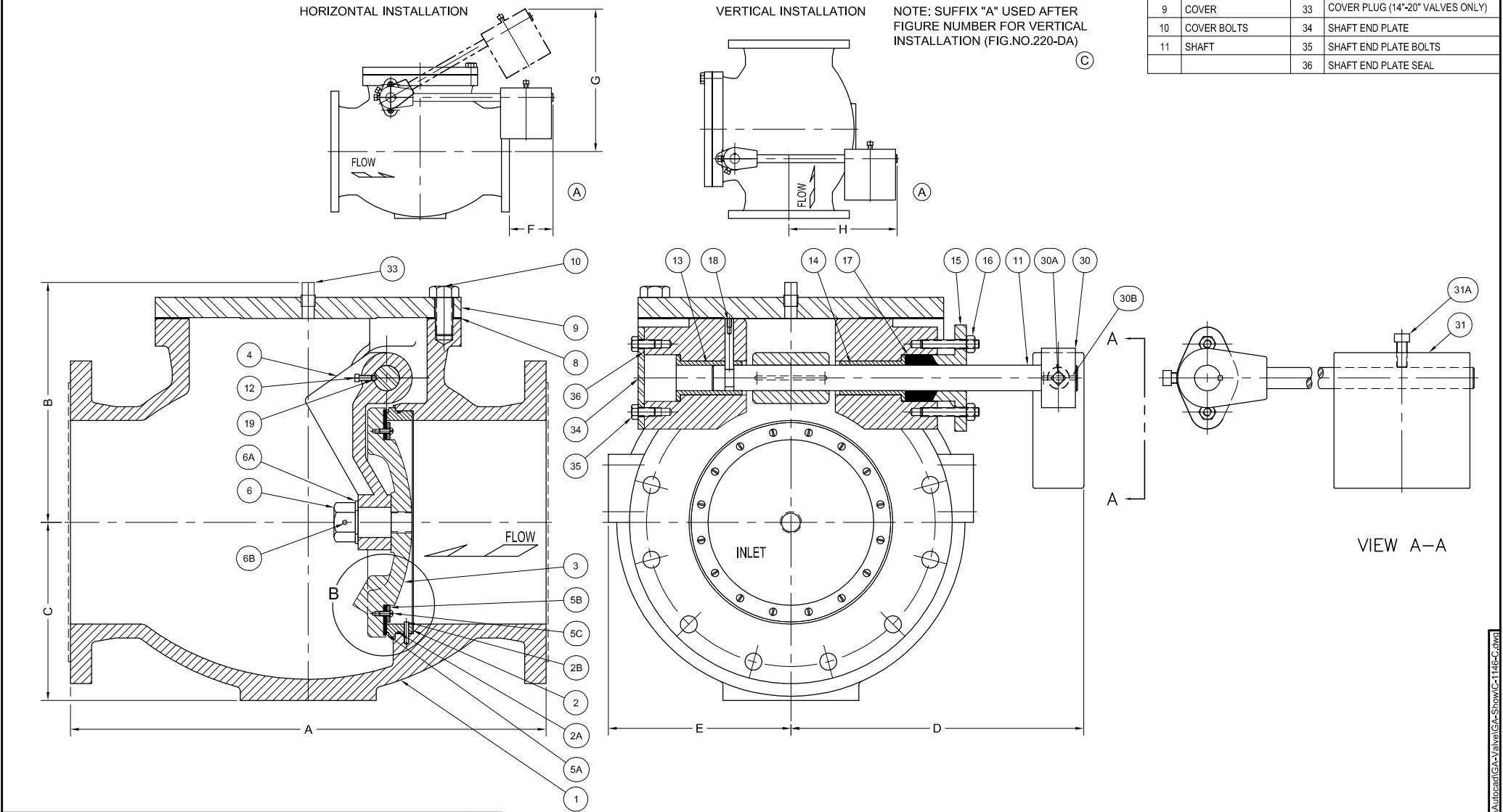


	2 1/2"		3"		4"		6"		8"		10"		12"		14"		16"		18"		20"	
	IN	MM	IN	MM	IN	MM	IN	MM	IN	MM	IN	MM	IN	MM	IN	MM	IN	MM	IN	MM	IN	MM
A*	12	305	12	305	13	330	17 1/2	445	18	457	23	584	28	711	33	838	36	914	40	1016	40	1016
B	7	178	7	178	8 1/2	216	9	229	12	305	14	356	16	406	22	559	23	584	24	610	24	610
C	5	127	5	127	5	127	6	152	9	229	9	229	11	279	13	330	14	356	17 1/4	438	17 1/4	438
D	10	254	10	254	11	279	12	305	14	356	15	381	17	432	20	508	24	610	28	711	28	711
E	5	127	5	127	5	127	7	178	8	203	9	229	11	279	14	356	16	406	18	457	18	457
F	5	127	5	127	4	102	3	77	3	77	-	-	8	204	-	-	-	-	-	-	-	-
G	15	381	15	381	16	406	19	483	21	533	23	584	32	813	34	864	35	889	37	940	37	940
H	9 1/4	235	9 1/4	235	8 1/2	216	10 5/8	270	9	229	8	203	17	432	14 3/4	375	13 3/4	349	-	-	-	-

* "A" DIMENSION OF VALVES WITH RAISED FACE DOES NOT INCLUDE RAISED FACE HEIGHT

(A)



C	REVISED TITLEBLOCK AND VERTICAL INSTALLATION NOTE	05-30-2019	JT
B	REMOVED MM VIEW	08-10-2018	JH
A	ADD SIZES TO TITLE BLOCK; ELIMINATE FIGURE NUMBER TABLE; RE-DRAWN IN AUTOCAD; ADD DIMENSIONS F, G, & H	10-30-2013	BRF
REV.	DESCRIPTION	DATE	BY

GA INDUSTRIES

2 1/2" - 20" FIGURE 220
SWING CHECK VALVE
LEVER AND WEIGHT

DIMENSIONS IN INCHES	
STANDARD TOLERANCES (UNLESS OTHERWISE NOTED)	CASTING STOCK FINISH (SMALLEST DIA. TO SURFACE)
X = ±.1	0 TO <1 = .18
XX = ±.01	1 TO <6 = .3/16
XXX = ±.005	6 TO <12 = .14
FRACTIONS = ±1/64	12 AND > = 3/8
ANGLES = ±1°	
DRAFTS: 3° MAX	
PER ANSI Y14.5 MGR DAT -1/2 FLATNESS, ROUNDNESS, POSIT	