



PARTS LIST		
PART NO.	DESCRIPTION	MATERIAL
1	BODY	316 STAINLESS STEEL
2	COVER	316 STAINLESS STEEL
3	LEVERAGE BRACKET	316 STAINLESS STEEL
4	ORIFICE	316 STAINLESS STEEL
5	BRACKET SCREWS	18-8 STAINLESS STEEL
6	BRACKET LOCKWASHER	18-8 STAINLESS STEEL
7	ORIFICE BUTTON	BUNA-N/18-8 STAINLESS STEEL
8	HEX NUT	18-8 STAINLESS STEEL
9	LOCKWASHER	18-8 STAINLESS STEEL
10	O-RING	BUNA-N
11	LEVER ARM	316 STAINLESS STEEL
12	FLOAT ARM	316 STAINLESS STEEL
13	SPRING PIN	302 STAINLESS STEEL
14	AIR-RELEASE VALVE LINK	316 STAINLESS STEEL
15	PIVOT LINK	316 STAINLESS STEEL
16	COVER BOLTS	316 STAINLESS STEEL
17	PIPE PLUG 1/2" NPT	18-8 STAINLESS STEEL
18	FLOAT ROD	316 STAINLESS STEEL
19	FLOAT BALL	316 STAINLESS STEEL
20	PIPE PLUG 1" NPT	18-8 STAINLESS STEEL
21	PIPE PLUG 2" NPT	18-8 STAINLESS STEEL

VALVE SIZE		A	B	C	D	E	ORIFICE SIZE	WORKING PRESSURE	EST. WEIGHT
INLET	OUTLET								
2" NPT	1/2" NPT	6.38 SQ.	20.50"	4.50"	---	---	3/16" STD.	150 PSI	60 LBS
							5/16" OPT.	75 PSI	
3" NPT	1/2" NPT	6.38 SQ.	20.50"	4.50"	---	---	3/16" STD.	150 PSI	60 LBS
							5/16" OPT.	75 PSI	
4" 125# FLANGE	1/2" NPT	6.38 SQ.	---	4.50"	22.50"	4.50"	3/16" STD.	150 PSI	80 LBS
							5/16" OPT.	75 PSI	

DIMENSIONS IN INCHES
 STANDARD TOLERANCES (UNLESS OTHERWISE NOTED)
 X = ±.1
 XX = ±.01
 XXX = ±.005
 FRACTIONS = ±1/64
 ANGLES = ±1°
 DRAFTS: 3° MAX
 PER ANSI Y14.5M GD&T -3/32 FLATNESS, ROUNDNESS, POSITION

GA INDUSTRIES, LLC
 2" - 4" DUR-O-VENT SEWAGE AIR RELEASE VALVE
 FIGURE 925SS

SERIAL NO.	FIG. NUMBER	DATE	DRAWN BY
	925SS		DAK
APPR. BY	SCALE	PROPERTY OF	
JT	NTS	VAG USA, LLC.	
REFERENCES	FILE	DRAWING NO.	REV.
		EAR-7108	*

REV.	DESCRIPTION	DATE	BY

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