Figure B517 100% Full Port Flow

Round Port Eccentric Plug Valves For In Plant or Exposed Service



Description

The GA Industries Figure B517 Eccentric Plug Valve is a rugged, field-proven valve that will provide many decades of trouble-free service. Its flow efficient round port provides lower head loss, 100% full flow and better solids handling ability than traditional plug valves. In addition, the epoxy coated ductile iron body and cover provide superior strength and long-term corrosion resistance while the spherically seating rubber coated plug provides drop tight shutoff in both directions

Figure B517 buried service eccentric plug valves are available with a 2" direct nut for quarter turn wrench operation or a grease packed and sealed buried service worm gear operator with 2" nut.

Standard Features

- Internal and external epoxy coated, high strength ductile iron body and cover
- Flow efficient round port, out-performs rectangular port plug valves
- · Bi-directional zero leakage seating up to full rated pressure
- · Upper and lower grit excluders for extended bearing life
- Type 316 stainless steel external fasteners, including packing studs and nuts

Standard Materials

Body and Cover Ductile Iron, ASTM A536

Grade 65-45-12

Body Seat Weld Overlaid 95% Pure Nickel

Plug Coating Buna-N Rubber

Shaft Bearings Stainless Steel, Type 316, Self

Lubricating

• External Fasteners Type 316 Stainless Steel

Corrosion Protection

Standard: Internal and External PPG/Amerlok 400

2-Part Epoxy, Minimum 6 mil DFT

Data Sheet 517.02E



Approvals & Certifications

Fully complies with AWWA Standard C517

Ordering Data

- Figure Number B517
- Size
- · Connection (Mechanical Joint or Class 125 flanged
- Operation (Direct Nut or Worm Gear)

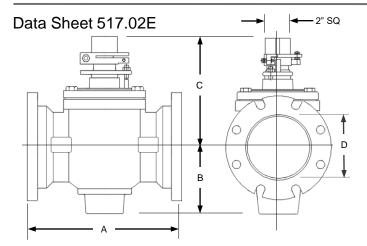
Non-Shock Working Water Pressure up to 180F (82C)									
Figure Number	B517								
Connections	AN	NSI A21.1 Mechanical Jo	ANSI Class 125 Flanged						
Operation	Direct Nut*	Buried Service Worm	Gear with 2" Nut	Direct Nut*	Buried Service Worm Gear with 2" Nut				
Size	3" to 8"	3" to 12"	14" to 20"	3" to 8"	3" to 12"	14" to 20"			
Max Working Pressure	1	175 PSI	150 PSI	175 PSI		150 PSI			
Hydro Test	2	265 PSI	225 PSI	265 F	225 PSI				

^{*} Quarter turn wrench/lever operated



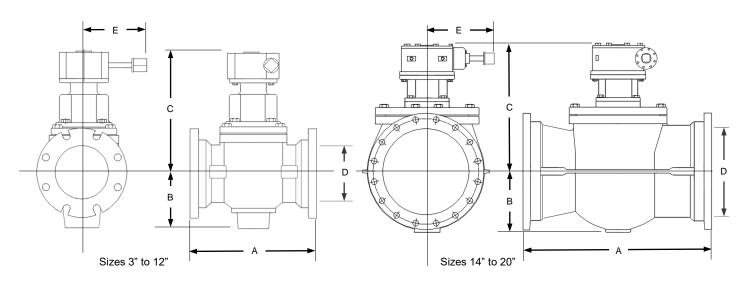
Figure B517 100% Full Port Flow

Round Port Eccentric Plug Valves MJ or Flanged for Buried Service



Direct Nut Installation Dimensions

SIZE		3"	4"	6"	8"	
Α	MJ	11½	14¼	15¾	17¾	
	FLG	8	9	10½	11½	
В		4½	6	6¾	9½	
С		8%	10	10¾	14	
D (Dia.)		3	4	6	8	
WGT	MJ	56	90	136	247	
	FLG	46	83	125	229	



Worm Gear Installation Dimensions

worm Gear installation Dimensions											
SIZE		3"	4"	6"	8"	10"	12"	14"	16"	18"	20"
А	MJ	11½	14¼	15¾	17%	19%	20¾	25	29	38	44
	FLG	8	9	10½	11½	13	14	17	17¾	30	36
В		4½	6	6¾	9½	10½	11	10%	13	13%	15¾
С		11¾	13½	14%	181//8	20¾	221⁄4	25½	27%	27%	29¼
D (Dia.)		3	4	6	8	10	12	14	16	18	20
Е		8¾	8¾	8¾	9%	9%	97/8	16%	16%	16%	16%
WGT	MJ	83	122	166	322	451	524	827	1106	1417	2095
	FLG	73	115	155	304	394	487	757	952	1254	2004

- Worm gear actuator can be rotated in 90-degree increments about valve centerline
- · Dimensions in inches, weight in pounds and are approximate, if critical request certified drawings

Flow Coefficients

SIZE	3"	4"	6"	8"	10"	12"	14"	16"	18"	20"
C_{v}	569	982	1997	3371	4870	7643	8220	11300	12400	17500
K	0.22	0.24	0.29	0.32	0.37	0.32	0.51	0.46	0.61	0.46